



**STANDARDS**  
MALAYSIA

# Certificate of Accreditation

No: SAMP 011

Accredited since: 16 July 1992

This is to certify that

PYROMETRO SERVICES (M) SDN. BHD.  
SHAH ALAM, SELANGOR  
MALAYSIA



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for the current scope of accreditation

has been granted accreditation in respect of the scope of accreditation described in the schedule, subject to the terms and conditions governing the *Skim Akreditasi Makmal Malaysia* (SAMP), the Laboratory Accreditation Scheme of Malaysia.

Laboratories accredited under SAMP meet the requirements of MS ISO/IEC 17025. This Malaysian Standard is identical with ISO/IEC 17025 published by the International Organization for Standardization (ISO).



(DATUK FADILAH BAHARIN)  
Director General  
Department of Standards Malaysia

Date of issue: 3 July 2017

# Schedule

Issue date: 29 January 2018  
Valid until: 16 July 2020



**NO: SAMM 011**

(Issue 2, 29 January 2018 replacement of SAMM 011 dated 3 July 2017)

**LABORATORY LOCATION:**  
(PERMANENT LABORATORY)



**PYROMETRO SERVICES (M) SDN. BHD.**  
**LOT 148, NO 2A, JALAN JURUKUR U1/19**  
**HICOM GLENMARIE INDUSTRIAL PARK**  
**40150 SHAH ALAM**  
**SELANGOR**  
**MALAYSIA**

**FIELDS OF CALIBRATION:**

**HEAT & TEMPERATURE, MASS, FORCE, TORQUE,**  
**HARDNESS, PRESSURE, VOLUME, FLOW,**  
**VISCOSITY, DENSITY, OPTICAL, DIMENSIONAL,**  
**TIME & FREQUENCY, ELECTRICAL**

**FIELD OF TESTING:**

**MECHANICAL**

This laboratory has demonstrated its technical competence to operate in accordance with MS ISO/IEC 17025:2005 (ISO/IEC 17025:2005).

This laboratory's fulfillment of the requirements of ISO/IEC 17025 means the laboratory meets both the technical competence requirements and management system requirements that are necessary for it to consistently deliver technically valid test results and calibrations. The management system requirements in ISO/IEC 17025 are written in language relevant to laboratory operations and operate generally in accordance with the principles of ISO 9001 (see Joint ISO-ILAC-IAF Communiqué dated April 2017).

\* The expanded uncertainties are based on an estimated confidence probability of approximately 95% and have a coverage factor of  $k=2$  unless stated otherwise.

**SCOPE OF CALIBRATION: HEAT AND TEMPERATURE**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Temperature Sensor	-196 °C	0.3 °C	Comparison with Pt 100 in liquid nitrogen storage container
	-70 °C to -40 °C	0.1 °C	Comparison with Pt 100 in low temperature chamber
Temperature Sensor	-40 °C to -30 °C	0.080 °C	Comparison with Pt 100 and thermocouple in liquid bath and temperature block calibrator
	-30 °C to 30 °C	0.053 °C	
	30 °C to 250 °C	0.023 °C	
	250 °C to 400 °C	0.16 °C	
	400 °C to 600 °C	0.21 °C	
	600 °C to 1200 °C	1.6 °C	
	1200 °C to 1300 °C	2.0 °C	

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Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Temperature Sensor with indicator	-196 °C	0.3 °C	Comparison with Pt 100 in liquid nitrogen storage container
	-70 °C to -40 °C	0.2 °C	Comparison with Pt 100 in low temperature chamber
	-40 °C to -30 °C -30 °C to 30 °C 30 °C to 250 °C 250 °C to 400 °C 400 °C to 600 °C 600 °C to 1200 °C 1200 °C to 1300 °C	0.075 °C 0.045 °C 0.033 °C 0.15 °C 0.23 °C 1.6 °C 2.0 °C	Comparison with Pt 100 and thermocouple in liquid bath and temperature block calibrator
<b>Temperature Recorders / Indicators (by electrical simulation)</b>			
a) Type T	-270 °C to -100 °C -100 °C to 400 °C	0.5 °C 0.1 °C	By electrical simulation using calibrator and reference table ITS 90
b) Type E	-250 °C to -100 °C -100 °C to 1000 °C	0.5 °C 0.1 °C	
c) Type K	-270 °C to -100 °C -100 °C to 1370 °C	1.1 °C 0.1 °C	
d) Type R	-50 °C to 500 °C 500 °C to 1760 °C	0.3 °C 0.1 °C	
e) Type J	-210 °C to 1200 °C	0.1 °C	
f) Type S	-50 °C to 500 °C 500 °C to 1760 °C	0.3 °C 0.1 °C	
g) Type B	200 °C to 500 °C 500 °C to 1800 °C	1.0 °C 0.2 °C	
h) Type N	-200 °C to -100 °C -100 °C to 1300 °C	1.0 °C 0.1 °C	
i) Pt 100	-200 °C to 850 °C	0.1 °C	

**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
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Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
<b>Temperature Calibrator</b> <b>(I) Simulation</b>			
a) Type T	-270 °C to -100 °C -100 °C to 400 °C	0.6 °C 0.1 °C	By electrical measurement using multimeter and reference table ITS 90
b) Type E	-270 °C to -100 °C -100 °C to 1000 °C	0.6 °C 0.1 °C	
c) Type K	-270 °C to -100 °C -100 °C to 1370 °C	1.1 °C 0.1 °C	
d) Type R	-50 °C to 500 °C 500 °C to 1760 °C	0.3 °C 0.1 °C	
e) Type J	-210 °C to 1200 °C	0.1 °C	
f) Type S	-50 °C to 500 °C 500 °C to 1760 °C	0.3 °C 0.2 °C	
g) Type B	100 °C to 500 °C 500 °C to 1800 °C	1.1 °C 0.3 °C	
h) Type N	-200 °C to -100 °C -100 °C to 1300 °C	1.1 °C 0.1 °C	
i) Pt 100	-200 °C to 850 °C	0.1 °C	
<b>(II) Measurement</b>			
a) Type T	-270 °C to -100 °C -100 °C to 400 °C	0.5 °C 0.1 °C	By electrical simulation using calibrator and reference table ITS 90
b) Type E	-250 °C to -100 °C -100 °C to 1000 °C	0.6 °C 0.1 °C	
c) Type K	-270 °C to -100 °C -100 °C to 1370 °C	1.1 °C 0.1 °C	
d) Type R	-50 °C to 500 °C 500 °C to 1760 °C	0.3 °C 0.1 °C	
e) Type J	-210 °C to 1200 °C	0.1 °C	
f) Type S	-50 °C to 500 °C 500 °C to 1760 °C	0.3 °C 0.1 °C	

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Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
<b>Temperature Calibrator (II) Measurement (continued)</b>			
g) Type B	200 °C to 500 °C 500 °C to 1800 °C	1.1 °C 0.3 °C	By electrical simulation using calibrator and reference table ITS 90
h) Type N	-200 °C to -100 °C -100 °C to 1300 °C	1.0 °C 0.1 °C	
i) Pt 100	-200 °C to 850 °C	0.1 °C	
Liquid-in-glass Thermometer (Total Immersion)	-40 °C to -30 °C -30 °C to 30 °C 30 °C to 200 °C 200 °C to 400 °C	0.08 °C 0.045 °C 0.019 °C 0.15 °C	Comparison with Pt100 in liquid bath and temperature block calibrator
Liquid-in-glass Thermometer (Partial Immersion)	-40 °C to -30 °C -30 °C to 30 °C 30 °C to 200 °C 200 °C to 400 °C	0.08 °C 0.045 °C 0.019 °C 0.15 °C	

**Signatories:**

1. **Kwan Yee Hong**
2. **Muna Salsabila Binti Abdullah**
3. **Teo Hun Wei**
4. **\*\*Azlan Othman**
5. **\*\* Hasnas Hussain** [except for Temperature Sensor (range: -196 °C and -70 °C to -40 °C) & Temperature Sensor with Indicator (range: -196 °C and -70 °C to -40 °C)]

\*\* Non-resident signatory

## Schedule

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**SCOPE OF CALIBRATION: HEAT AND TEMPERATURE**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Temperature & Humidity Indicator or Recorder	-40 °C to 5 °C 5 °C to 50 °C 50 °C to 80 °C	0.3 °C 0.1 °C 0.3 °C	Comparison with Pt100 sensor in chamber and humidity calibrator
	Relative humidity at 25 °C 5 %rh to 50 %rh 50 % rh to 70 %rh 70 %rh to 95 %rh 95 %rh to 98 %rh	1.4 %rh 1.6 %rh 1.8 %rh 2.2 %rh	Comparison with thermohygrometer and wet & dry bulb in chamber and humidity calibrator
Temperature Block Calibrator	-40 °C to 400 °C 400 °C to 600 °C 600 °C to 1300 °C	0.015 °C 0.02 °C 2.8 °C	Calibration using PRT sensor and thermocouple R/S

**Signatories:**

1. **Teo Hun Wei**
2. **Kwan Yee Hong**
3. **Muna Salsabila Binti Abdullah** (except Temperature Block Calibrator)
4. **\*\*Azlan Othman**

\*\* Non-resident signatory

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### SCOPE OF CALIBRATION: HEAT AND TEMPERATURE

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Radiation Thermometer	50 °C to 100 °C 100 °C to 200 °C 200 °C to 400 °C 400 °C to 1200 °C	0.6 °C 1.0 °C 1.5 °C 3.3 °C	Comparison with Pt100, thermocouple and radiation thermometer

#### Signatories:

1. **Kwan Yee Hong**
2. **Teo Hun Wei**
3. **\*\*Azlan Othman**

\*\* Non-resident signatory

# Schedule

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**SCOPE OF CALIBRATION: HEAT AND TEMPERATURE**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Temperature Sensor with Indicator	-20 °C to 30 °C 30 °C to 200 °C 200 °C to 400 °C 400 °C to 600 °C	0.1 °C 0.08 °C 0.3 °C 0.69 °C	Comparison with Pt100 In liquid bath and temperature block calibrator
Temperature Controlled Enclosures	-80 °C to -40 °C -40 °C to 250 °C 250 °C to 400 °C 400 °C to 900 °C 900 °C to 1300 °C	0.8 °C 0.2 °C 1.7 °C 2.4 °C 2.6 °C	Calibrate by using temperature recorder with thermocouple and PRT
<b>Temperature Recorders / Indicators (by electrical simulation)</b>			
a) Type T	-200 °C to -100 °C -100 °C to 400 °C	0.6 °C 0.2 °C	By electrical simulation using calibrator and reference table ITS 90
b) Type E	-200 °C to -100 °C -100 °C to 1000 °C	0.6 °C 0.2 °C	
c) Type K	-200 °C to -100 °C -100 °C to 1370 °C	1.1 °C 0.2 °C	
d) Type R	0 °C to 1760 °C	1.0 °C	
e) Type J	-200 °C to 1200 °C	0.2 °C	
f) Type S	0 °C to 1760 °C	1.0 °C	
g) Type B	600 °C to 1800 °C	1.0 °C	
h) Type N	-200 °C to -100 °C -100 °C to 1300 °C	1.1 °C 0.2 °C	
i) Pt 100	-200 °C to 850 °C	0.2 °C	

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**SCOPE OF CALIBRATION: HEAT AND TEMPERATURE**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Humidity Chamber	5 °C to 60 °C 20 %rh to 95 %rh	0.2 °C 2.0 %rh	Calibrated by using thermohygrometer
Temperature Sensor Pt 100	0 °C to 200 °C 200 °C to 400 °C 400 °C to 600 °C	0.13 °C 0.28 °C 0.70 °C	Comparison with Pt 100 and temperature calibrator in liquid bath and temperature block calibrator
Thermocouple	0 °C to 200 °C 200 °C to 400 °C 400 °C to 600 °C	0.18 °C 0.30 °C 0.71 °C	

**Signatories:**

1. Teo Hun Wei
2. Senthil Kumar Balaraman
3. Kwan Yee Hong
4. Norhafikah Abd Kadir

**SCOPE OF CALIBRATION: HEAT AND TEMPERATURE**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Temperature Block Calibrator	-40 °C to 400 °C 400 °C to 600 °C 600 °C to 1300 °C	0.015 °C 0.02 °C 2.8 °C	Calibration using PRT sensor and thermocouple R/S
Temperature Liquid Bath	-40 °C to 250 °C	0.015 °C	Calibration using PRT sensor

**Signatories:**

1. Teo Hun Wei
2. Kwan Yee Hong

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**SCOPE OF CALIBRATION: HEAT AND TEMPERATURE****SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Temperature & Humidity Indicator or Recorder	5 °C to 50 °C  Relative humidity at 25 °C 5 %rh to 50 %rh 50 %rh to 70 %rh 70 %rh to 95 %rh	0.1 °C   1.4 %rh 1.6 %rh 1.8 %rh	Comparison with thermohygrometer and Pt100 sensor in humidity calibrator

**Signatories:**

1. Teo Hun Wei
2. Kwan Yee Hong
3. \*\*Azlan Othman

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: MASS**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Standard Weight / Dead Weight	1 mg	0.003 mg	Calibration by comparison with standard weight of same nominal value
	2 mg	0.003 mg	
	5 mg	0.003 mg	
	10 mg	0.003 mg	
	20 mg	0.005 mg	
	50 mg	0.005 mg	
	100 mg	0.005 mg	
	200 mg	0.006 mg	
	500 mg	0.006 mg	
	1 g	0.008 mg	
	2 g	0.009 mg	
	5 g	0.009 mg	
	10 g	0.015 mg	
	20 g	0.015 mg	
	50 g	0.05 mg	
	100 g	0.08 mg	
	200 g	0.09 mg	
	500 g	0.3 mg	
	1 kg	0.6 mg	
	2 kg	1 mg	
5 kg	5 mg		
10 kg	15 mg		
20 kg	0.02 g		
25 kg	0.2 g		
30 kg	0.2 g		

**Signatories:**

1. **Teo Hun Wei**
2. **Fatimah Azlan**
3. **\*\*Hasnas Hussain**

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: MASS**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Balance	Up to 5 g	0.01 mg	Calibrated by using standard weights
	5 g to 20 g	0.03 mg	
	20 g to 200 g	0.08 mg	
	200 g to 1 kg	1 mg	
	1 kg to 5 kg	7 mg	
	5 kg to 10 kg	20 mg	
	10 kg to 20 kg	50 mg	
	20 kg to 50 kg	2 g	
	50 kg to 100 kg	5 g	
	100 kg to 500 kg	100 g	
Standard Weight (Deadweight)	500 kg to 1000 kg	160 g	Calibration by comparison with standard weight of same nominal value
	1000 kg to 2000 kg	300 g	
	1 kg	0.1 g	
	2 kg	0.1 g	
	5 kg	0.1 g	
	10 kg	0.2 g	
20 kg	0.2 g		
25 kg	0.2 g		
30 kg	0.2 g		

**Signatories:**

1. **Teo Hun Wei**
2. **Senthil Kumar Balaraman**
3. **Fatimah Azlan**
4. **Kwan Yee Hong**
5. **Norhafikah Abd Kadir**
6. **\*\*Hasnas Hussain**

\*\* Non-resident signatory

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### SCOPE OF CALIBRATION: MASS

### SITE: CATEGORY I

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Weighing Device (Platform Scale, Hopper Scale & Tank Scale)	Up to 1000 kg 1000 kg to 2000 kg 2000 kg to 3000 kg 3000 kg to 6000 kg 6000 kg to 10000 kg	0.3 kg 1 kg 2 kg 3 kg 4 kg	Calibrated by substitution test method using standard weights based on Measurement Canada – Field Inspection Manual – Non Automatic Weighing Devices

### Signatory:

1. Kwan Yee Hong

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**SCOPE OF CALIBRATION: FORCE**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Force Measurement Device (Compression & Tension)	0 N to 5 N	0.001 N	Calibrated by using standard weights generally based on ISO 376:2011
	5 N to 1 kN	0.03 N	Calibrated by using dead weights generally based on ISO 376:2011
	1 kN to 10 kN 10 kN to 50 kN 50 kN to 100 kN	6.1 N 7.6 N 78 N	Calibrated by using load cell generally based on ISO 376:2011
Force Measurement Device (Tension)	100 kN to 300 kN	410 N	
Force Measurement Device (Compression)	100 kN to 500 kN	0.3 kN	

**Signatories:**

1. **Kwan Yee Hong**
2. **Teo Hun Wei**
3. **\*\*Azlan Othman**

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: FORCE**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Universal Tensile / Compression Testing Machine	980 N	0.03 N	Calibrated by using load cell based on ISO 7500-1:2015
	9.8 kN	7.2 N	
	49 kN	37 N	
	98 kN	85 N	
	196 kN	0.32 kN	
	490 kN	0.35 kN	
	980 kN 2000 kN	3.0 kN 4.2 kN	
Load Cell	0 N to 5 N	0.012 N	Calibrated by using standard weights based on ISO 376:2011
	5 N to 1 kN	0.03 N	Calibrated by using dead weights based on ISO 376:2011
	1 kN to 10 kN 10 kN to 50 kN Tension mode only	7.3 N 37 N	Calibrated by using load cell based on ISO 376:2011

**Signatories:**

1. **Teo Hun Wei**
2. **Senthil Kumar Balamaran**
3. **Kwan Yee Hong**

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**SCOPE OF CALIBRATION: TORQUE**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Torque Measuring Device	0 Nm to 10 Nm 10 Nm to 25 Nm 25 Nm to 150 Nm 150 Nm to 400 Nm 400 Nm to 1500 Nm	0.03 % of reading 0.05 % of reading 0.15 % of reading 0.091 % of reading 0.12 % of reading	Calibrated by using torque calibrator with based on BS7882:2008
Hand Torque Tools	0.5 Nm to 1 Nm 1 Nm to 10 Nm 10 Nm to 150 Nm 150 Nm to 400 Nm 400 Nm to 1500 Nm	0.003 Nm 0.29 % of reading 0.15 % of reading 0.091 % of reading 0.12 % of reading	Calibrated by using torque calibrator with based on ISO 6789:2003

**Signatories:**

1. Teo Hun Wei
2. Kwan Yee Hong
3. Mohd Azan Bin Seliman
4. \*\*Azlan Othman

\*\* Non-resident signatory

**SCOPE OF CALIBRATION: TORQUE**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Hand Torque Tools	0 N.m to 20 N.m 20 N.m to 40 N.m 40 N.m to 80 N.m 80 N.m to 400 N.m 400 N.m to 1500 N.m	0.55 % of reading 0.30 % of reading 0.18 % of reading 0.11 % of reading 0.16 % of reading	Calibrated by using torque calibrator with based on ISO 6789:2003

**Signatories:**

1. Teo Hun Wei
2. Kwan Yee Hong
3. Mohd Azan Bin Seliman
4. \*\*Azlan Othman

\*\* Non-resident signatory



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**SCOPE OF CALIBRATION: HARDNESS**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Durometer (Type A, B, C, D, E, O, DO, OO)	0 to 100 shore hardness index	0.5 shore hardness index	Calibrate by using balance, block gauges and profile projector with refer ASTM D2240:2002. Measurements of spring force, indenter travel and indenter extension excluding indenter cone angle.

**Signatories:**

1. Teo Hun Wei
2. Kwan Yee Hong
3. \*\*Azlan Othman

\*\* Non-resident signatory

**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
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Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Pressure Measuring Device Pneumatic	0 kgf/cm <sup>2</sup> to 6 kgf/cm <sup>2</sup>	0.0016 kgf/cm <sup>2</sup>	Calibrated by using calibrator with reference to AS1349 (1986)
	6 kgf/cm <sup>2</sup> to 30 kgf/cm <sup>2</sup>	0.0078 kgf/cm <sup>2</sup>	
Hydraulic	0 kgf/cm <sup>2</sup> to 1200 kgf/cm <sup>2</sup> (0 psi to 17068 psi)	0.0005 kgf/cm <sup>2</sup> or 0.02 % of reading (whichever is larger)	Calibrated by using dead weight tester with reference to with reference to AS1349 (1986)
	1200 kgf/cm <sup>2</sup> to 1968 kgf/cm <sup>2</sup> (17068 psi to 28000 psi)	0.016 % of reading	
	1968 kgf/cm <sup>2</sup> to 2812 kgf/cm <sup>2</sup> (28000 psi to 40000 psi)	0.016 % of reading	
Vacuum	-0.97 kgf/cm <sup>2</sup> to 0 kgf/cm <sup>2</sup>	0.00011 kgf/cm <sup>2</sup>	Comparison with test gauge with reference to AS1349 (1986)
Absolute Pressure Measuring Device	0 kgf/cm <sup>2</sup> to 7 kgf/cm <sup>2</sup> abs	0.0006 kgf/cm <sup>2</sup>	
Manometer	0 kgf/cm <sup>2</sup> to 0.07 kgf/cm <sup>2</sup>	0.000014 kgf/cm <sup>2</sup>	Comparison with pressure meter with reference to AS1349 (1986)
	0.07 kgf/cm <sup>2</sup> to 0.7 kgf/cm <sup>2</sup>	0.00010 kgf/cm <sup>2</sup>	

**Signatories:**

1. **Teo Hun Wei**
2. **Kwan Yee Hong**
3. **Mohd Azan Bin Seliman**
4. **\*\*Azlan Othman**

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: PRESSURE**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Pressure Measuring Device Pneumatic	0 kgf/cm <sup>2</sup> to 6 kgf/cm <sup>2</sup> 6 kgf/cm <sup>2</sup> to 30 kgf/cm <sup>2</sup>	0.0033 kgf/cm <sup>2</sup> 0.0075 kgf/cm <sup>2</sup>	Calibrate by using test gauge or pressure calibrator
Hydraulic	0 kgf/cm <sup>2</sup> to 300 kgf/cm <sup>2</sup> 300 kgf/cm <sup>2</sup> to 700 kgf/cm <sup>2</sup> 700 kgf/cm <sup>2</sup> to 1400 kgf/cm <sup>2</sup> 1400 kgf/cm <sup>2</sup> to 2812 kgf/cm <sup>2</sup>	0.09 kgf/cm <sup>2</sup> 0.16 kgf/cm <sup>2</sup> 0.23 kgf/cm <sup>2</sup>  0.43 kgf/cm <sup>2</sup>	
Vacuum	-0.97 kgf/cm <sup>2</sup> to 0 kgf/cm <sup>2</sup>	0.00032 kgf/cm <sup>2</sup>	
<b>Absolute Pressure Measuring Device</b>	0 kgf/cm <sup>2</sup> to 7 kgf/cm <sup>2</sup> abs	0.0006 kgf/cm <sup>2</sup>	
Manometer	0 kgf/cm <sup>2</sup> to 0.07 kgf/cm <sup>2</sup> 0.07 kgf/cm <sup>2</sup> to 0.7 kgf/cm <sup>2</sup>	0.00002 kgf/cm <sup>2</sup> 0.00010 kgf/cm <sup>2</sup>	

**Signatories:**

1. Teo Hun Wei
2. Senthil Kumar Balaraman
3. Kwan Yee Hong
4. Norhafikah Abd Kadir

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### SCOPE OF CALIBRATION: VOLUME

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
POVA Pipette	0.1 $\mu$ l to 2.5 $\mu$ l 2.5 $\mu$ l to 10 $\mu$ l 10 $\mu$ l to 100 $\mu$ l 100 $\mu$ l to 300 $\mu$ l 300 $\mu$ l to 1000 $\mu$ l 1000 $\mu$ l to 5000 $\mu$ l 5 ml to 10 ml	0.020 $\mu$ l 0.025 $\mu$ l 0.1 $\mu$ l 0.2 $\mu$ l 0.7 $\mu$ l 3.5 $\mu$ l 7.1 $\mu$ l	Calibrated by gravimetric method with refer to AS2162.2 & ISO 8655-6:2002
Graduated & One Mark Pipette	Graduated 1 ml 5 ml 10 ml to 25 ml  One Mark 0.5 ml to 1 ml 2 ml to 10 ml 25 ml 50 ml	0.015 ml 0.02 ml 0.03 ml  0.01 ml 0.01 ml 0.015 ml 0.02 ml	Calibrated by gravimetric method with refer to AS2162.1
Burette	10 ml 25 ml 50 ml 100 ml	0.013 ml 0.02 ml 0.03 ml 0.06 ml	
Measuring Cylinder	10 ml 25 ml 50 ml to 100 ml 250 ml 500 ml 1000 ml 2000 ml	0.05 ml 0.13 ml 0.24 ml 0.50 ml 1.2 ml 2.4 ml 2.6 ml	
One Mark Volumetric Flask	10 ml to 25 ml 50 ml 100 ml 250 ml 500 ml 1000 ml 2000 ml	0.02 ml 0.03 ml 0.04 ml 0.08 ml 0.15 ml 0.30 ml 0.6 ml	

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**SCOPE OF CALIBRATION: VOLUME**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Dispenser / Digital Burette	1 ml to 5 ml 5 ml to 10 ml 10 ml to 25 ml 25 ml to 50 ml 50 ml to 100 ml	0.006 ml 0.007 ml 0.011 ml 0.019 ml 0.58 ml	Calibrated by gravimetric method based on AS 2162.2

**Signatories:**

1. **Fatimah Azlan**
2. **\*\*Hasnas Hussain**

\*\* Non-resident signatory

**SCOPE OF CALIBRATION: VOLUME**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Test Measure and Provers – Gravimetric Method	5 L and 10 L 20 L 50 L 100 L 200 L	0.002 L 0.004 L 0.018 L 0.018 L 0.022 L	Calibrated by gravimetric method using balance based on NIST IR 7383 SOP 14 and NIST Handbook 105-3 (2010)
Test Measure and Provers – Volumetric Method	5 L and 10 L 20 L 50 L 100 L 200 L	0.002 L 0.004 L 0.008 L 0.009 L 0.016 L	Calibrated by volumetric method using standard test measures based on NIST IR 7383 SOP 19 and NIST Handbook 105-3 (2010)

**Signatory:**

1. **Kwan Yee Hong**

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### SCOPE OF CALIBRATION: VOLUME

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Conductivity Meter	1, 10 $\mu$ S/cm 84 $\mu$ S/cm 1413 $\mu$ S/cm 12.88 mS/cm 111.8 mS/cm	0.36 $\mu$ S/cm 1.0 $\mu$ S/cm 5.4 $\mu$ S/cm 0.06 mS/cm 0.43 mS/cm	Calibrated by using standard solution based on ASTM D 1125-14
pH meter	4.01 pH, 7.01 pH & 10.01 pH	0.02 pH	Calibrated by using standard solution based on JIS K 0102:2008
Volumetric Instruments (Beakers, Pitchers and Volumetric Containers)	Up to 500 ml 1000 ml 2000 ml 5000 ml 10000 ml 20000 ml	4.2 ml 5.4 ml 9.6 ml 16 ml 27 ml 37 ml	Calibrated by gravimetric method with general reference to ISO 4787:2010

### Signatory:

1. **Fatimah Azlan**

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### SCOPE OF CALIBRATION: VOLUME

### SITE: CATEGORY I

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Test Measure and Provers – Volumetric Method	5 L and 10 L 20 L 50 L 100 L 200 L	0.002 L 0.004 L 0.008 L 0.009 L 0.016 L	Calibrated by volumetric method using standard test measures based on NIST IR 7383 SOP 19 and NIST Handbook 105-3 (2010)
Tank	Up to 500 L 500 L to 1000 L 1000 L to 5000 L 5000 L to 12000 L	0.98 L 2.0 L 9.8 L 22 L	Calibrated by water incremental method using flow meter based on ISO 4269:2001(E)

### Signatory:

1. Kwan Yee Hong

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### SCOPE OF CALIBRATION: FLOW

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
<b>Gas Flow</b> Mass Flow Meter (Fluid : Air)	0 cm <sup>3</sup> /min to 20 cm <sup>3</sup> /min	0.44 % of reading	Calibrate by using mass flow meter based on National Measurement System, TUV NEL and manufacturer manual
	20 cm <sup>3</sup> /min to 200 cm <sup>3</sup> /min	0.74 % of reading	
	200 cm <sup>3</sup> /min to 1 L/min	0.43 % of reading	
	1 L/min to 10 L/min	0.81 % of reading	
	10 L/min to 50 L/min	0.71 % of reading	
50 L/min to 300 L/min	0.56 % of reading		
Volumetric Flow Meter (Fluid : Air)	0 cm <sup>3</sup> /min to 20 cm <sup>3</sup> /min	0.48 % of reading	
	20 cm <sup>3</sup> /min to 200 cm <sup>3</sup> /min	0.77 % of reading	
	200 cm <sup>3</sup> /min to 1 L/min	0.47 % of reading	
	1 L/min to 10 L/min	0.84 % of reading	
	10 L/min to 50 L/min	0.74 % of reading	
50 L/min to 300 L/min	0.60 % of reading		
Variable Area Flow Meter (Fluid : Air)	0 cm <sup>3</sup> /min to 20 cm <sup>3</sup> /min	0.6 % of full scale	
	20 cm <sup>3</sup> /min to 200 cm <sup>3</sup> /min	0.9 % of full scale	
	200 cm <sup>3</sup> /min to 1 L/min	0.6 % of full scale	
	1 L/min to 10 L/min	0.9 % of full scale	
	10 L/min to 50 L/min	0.8 % of full scale	
50 L/min to 300 L/min	0.7 % of full scale		

### Signatory:

1. Kwan Yee Hong

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**SCOPE OF CALIBRATION: VISCOSITY**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Zahn Cup	Cup No. 2 (20 mm <sup>2</sup> /s to 250 mm <sup>2</sup> /s) Cup No. 3 (100 mm <sup>2</sup> /s to 800 mm <sup>2</sup> /s) Cup No. 4 (200 mm <sup>2</sup> /s to 1200 mm <sup>2</sup> /s)	1.1 mm <sup>2</sup> /s  2.3 mm <sup>2</sup> /s  2.8 mm <sup>2</sup> /s	Calibrated by using viscosity standard oil based on ASTM D4212-10
Ford Cup	Cup No. 3 (49 mm <sup>2</sup> /s to 220 mm <sup>2</sup> /s) Cup No. 4 (70 mm <sup>2</sup> /s to 370 mm <sup>2</sup> /s) Cup No. 5 (200 mm <sup>2</sup> /s to 1200 mm <sup>2</sup> /s)	1.1 mm <sup>2</sup> /s  1.2 mm <sup>2</sup> /s  4.5 mm <sup>2</sup> /s	Calibrated by using viscosity standard oil based on ASTM 1200-10
Rotational Viscometer	7.6 mPa.s to 55.00 mPa.s 101.0 mPa.s to 393.0 mPa.s 11000 mPa.s to 40000 mPa.s	1 % of reading	Calibrated by using standard oil by manufacturer's calibration procedure

**Signatories:**

1. **Fatimah Azlan**
2. **\*\*Hasnas Hussain** (Except rotational viscometer)

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: DENSITY**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Density Hydrometer	0.600 g/mL to 1.850 g/mL	0.0006 g/mL	Calibrated by using standard density hydrometer based on BS 718:1991

**Signatory:**

1. **Fatimah Azlan**

**SCOPE OF CALIBRATION: OPTICAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Refractometer Sucrose Mass Fraction Refractive Index	0 %Brix to 50 %Brix 1.333 nD to 1.420 nD	0.24 %Brix 0.006 nD	Calibrated by using sucrose powder & weighing balance based on OIML R 108 & OIML R 124

**Signatories:**

1. **Fatimah Azlan**
2. **\*\*Hasnas Hussain**

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: DIMENSIONAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Precision Caliper (Internal & External)	Up to 300 mm 300 mm to 600 mm 600 mm to 1000 mm	9 µm 17 µm 19 µm	Calibrated by using caliper checker and gauge block with reference to JIS B 7507:2016
Micrometer Internal	Up to 50 mm 50 mm to 125 mm 125 mm to 300 mm 300 mm to 500 mm	1.5 µm 2 µm 3 µm 4 µm	Calibrated by using gauge block and inside micro checker with reference to JIS B 7502:2016
External 25 mm to 100 mm frame 100 mm to 175 mm frame 175 mm to 275 mm frame	Up to 25 mm 25 mm travel 25 mm travel 25 mm travel	0.5 µm 1.2 µm 1.5 µm 2.0 µm	Calibrated by using gauge block and optical parallel with reference to JIS B 7502:2016
Dial gauge	Up to 25 mm 25 mm to 50 mm 50 mm to 100 mm	2 µm 4 µm 6 µm	Calibrated by using micrometer head with reference to JIS B 7503:2011
Ruler	Up to 1000 mm 1000 mm to 2000 mm	0.2 mm 0.3 mm	Calibrated by using linear scale with reference to JIS B 7516:2005
Feeler Gauge	0.01 mm to 3 mm	0.5 µm	Calibrated by using MU checker with reference to JIS B 7524:2008
Dial Thickness Gauge	Up to 20 mm	1 µm	Calibrated by using gauge block and balance with reference to JIS B 7536:1982

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**SCOPE OF CALIBRATION: DIMENSIONAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Precision Level / Spirit Level	0.02 mm/m 0.05 mm/m 0.1 mm/m	0.01 mm/m 0.01 mm/m 0.02 mm/m	Calibrated by using sine bar and gauge block with reference to JIS B 7510:1993
Gauge Block	Up to 10 mm 10 mm to 25 mm 25 mm to 50 mm 50 mm to 75 mm 75 mm to 100 mm 100 mm to 150 mm 150 mm to 200 mm 200 mm to 250 mm  Up to 0.5 inch 0.5 to 1 inch 1 to 2 inch 2 to 3 inch 3 to 4 inch	0.09 µm 0.1 µm 0.14 µm 0.15 µm 0.2 µm 0.21 µm 0.24 µm 0.31 µm  5.1 µinch 5.7 µinch 6 µinch 7 µinch 10 µinch	Calibrated by using gauge block and gauge block comparator with reference to JIS B 7506:2004
Depth Gauge	Up to 50 mm 50 mm to 100 mm 100 mm to 200 mm 200 mm to 300 mm	3.2 µm 3.3 µm 3.7 µm 4.4 µm	Calibrated by using depth micro checker and gauge block with reference to JIS B 7544:1994
Height Gauge	Up to 300 mm 300 mm to 600 mm 600 mm to 1000 mm	7.2 µm 7.4 µm 12 µm	Calibrated by using caliper checker, dial test indicator and squareness tester with reference to JIS B 7517:1993
Micrometer Head & Calibration Tester	Up to 25 mm 25 mm to 50 mm	0.3 µm 0.8 µm	Calibrated by using gauge block, optical flat and MU checker with reference to JIS B 7502:2016

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### SCOPE OF CALIBRATION: DIMENSIONAL

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Measuring Tape	Up to 2 m 2 m to 5 m 5 m to 10 m 10 m to 20 m 20 m to 50 m 50 m to 100 m	0.2 mm 0.3 mm 0.6 mm 1.2 mm 3.2 mm 6.3 mm	Calibrated by using linear scale with reference to JIS B 7512:2016, JIS B 7522:2016
Dial Test Indicator	0.14 mm to 0.28 mm 0.28 mm to 0.5 mm 0.5 mm to 0.8 mm 0.8 mm to 1 mm	1.5 $\mu$ m 2.1 $\mu$ m 3.6 $\mu$ m 3.9 $\mu$ m	Calibrated by using calibration tester with reference to JIS B 7533:2015
Snap Micrometer -Micrometer range  -Indicator range	Up to 75 mm 75 mm to 100 mm 100 mm to 125 mm  Up to $\pm$ 0.08 mm $\pm$ 0.15 mm	1.5 $\mu$ m 1.6 $\mu$ m 1.8 $\mu$ m  0.7 $\mu$ m 3.2 $\mu$ m	Calibrated by using gauge block with reference to JIS B 7520:1981
Setting Rod	25 mm to 75 mm 100 mm to 150 mm 175 mm to 200 mm 225 mm to 250 mm 275 mm to 300 mm 325 mm to 375 mm 400 mm to 425 mm 450 mm to 475 mm 500 mm to 525 mm 550 mm to 600 mm	1 $\mu$ m 1.5 $\mu$ m 2 $\mu$ m 2.5 $\mu$ m 3 $\mu$ m 3.5 $\mu$ m 4 $\mu$ m 4.5 $\mu$ m 5 $\mu$ m 5.6 $\mu$ m	Calibrated by using MU checker with reference to JIS B 7420:1997
Non-metallic Thickness Foil	Up to 2.5 mm	0.3 $\mu$ m	Calibrated by using MU checker with reference to BS EN ISO 2178:2016
Glass Scale	Up to 200 mm 200 mm to 400 mm 400 mm 1000 mm	0.01 mm 0.05 mm 0.09 mm	Calibrated by using profile projector / linear scale with reference to JIS B 7541:2001

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**SCOPE OF CALIBRATION: DIMENSIONAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty(±)*	Remarks
Test Sieve	0.032 mm to 125 mm	2 μm	Calibrated by using profile projector and caliper with reference to BS 410-1:2000
Plain Plug / Pin Gauge (diameter only)	0.1 mm to 25 mm 25 mm to 50 mm	0.6 μm 1.7 μm	Calibrated by using laser scan micrometer and bench comparator with reference to JIS B 7420:1997
External Parallel Screw Thread Gauge	2 mm to 50 mm	Major diameter: 1.5 μm Simple pitch diameter: 3 μm	Calibrated by using profile projector, 3 wire pin set scale and bench comparator with reference to JIS B 0261:2004
Square	Up to 75 mm 75 mm to 150 mm 150 mm to 300 mm 300 mm to 400 mm	6.0 μm 8.0 μm 11 μm 12 μm	Calibrated by using square tester, dial tester indicator, parallel bar and granite tri-square with reference to JIS 7526:1995
Angle	Up to 180 ° (Degree)	3 minute	Calibrated by using angle blocks, beveled protractor, sine bar, gauge blocks and dial test indicator with reference to JIS B 0405:1991
Dial Bore Tester/Gauge	18 mm to 100 mm (Resolution 0.001 mm)  18 mm to 100 mm (Resolution 0.01 mm)	0.001 mm  0.003 mm	Calibrated by using digimatic head, gauge blocks and ring gauge with reference to JIS B 7515:1982

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### SCOPE OF CALIBRATION: DIMENSIONAL

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Microindicator	$\pm 25 \mu\text{m}$ (Resolution: $0.5 \mu\text{m}$ ) $\pm 50 \mu\text{m}$ to $100 \mu\text{m}$ (Resolution : $1 \mu\text{m}$ ) Above $100 \mu\text{m}$ (Resolution : $2 \mu\text{m}$ )	$0.2 \mu\text{m}$  $0.8 \mu\text{m}$  $1.5 \mu\text{m}$	Calibrated by using gauge blocks and calibration tester with reference to JIS B 7519:1994
Coating Thickness Gauge	$23.6 \mu\text{m}$ to $2.766 \text{ mm}$	$0.7 \mu\text{m}$	Calibrated by using thickness foil
Linear Height	Up to $200 \text{ mm}$ $200 \text{ mm}$ to $400 \text{ mm}$ $400 \text{ mm}$ to $600 \text{ mm}$	$1.0 \mu\text{m}$ $2.0 \mu\text{m}$ $2.4 \mu\text{m}$	Calibrated by using gauge block with reference to BS EN ISO 13225:2012

#### Signatories:

1. **Nik Suriyati Nik Ismail**
2. **Teo Hun Wei**
3. **Lim Mei Fun**
4. **\*\*Hasnas Hussain** (except Coating Thickness Gauge & Linear Height)
5. **\*\*Aida Binti Ismail** (except Gauge Block, Micrometer Head & Calibration Tester, Snap Micrometer, External Parallel Screw Thread Gauge, Square, Angle, Dial Bore Tester/Gauge, Coating Thickness Gauge & Linear Height)

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: DIMENSIONAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Vee Block	Up to 150 mm X 150 mm X 65 mm	20 $\mu$ m	Calibrated by using dial test indicator and surface plate with reference to JIS B 7540:1972
Three point Internal Micrometer (Holtest)	Up to 50 mm 50 mm to 100 mm	1.6 $\mu$ m 2.3 $\mu$ m	Calibrated by using plain ring gauge with reference to DIN 863-4:1999
Digital Indicator	Up to 25 mm 25 mm to 50 mm	0.5 $\mu$ m 1.2 $\mu$ m	Calibrated by using digimatic head, gauge block and calibration tester with reference to JIS B 7536:1982
Electrical comparator / MU checker	Up to 2 mm	0.18 $\mu$ m	Calibrated by using gauge block, calibration tester or micrometer head with reference to JIS B7536:1982

**Signatories:**

1. **Nik Suriayati Nik Ismail**
2. **Teo Hun Wei**
3. **Lim Mei Fun**
4. **\*\*Hasnas Hussain**
5. **\*\*Aida Binti Ismail**

\*\* Non-resident signatory

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### SCOPE OF CALIBRATION: DIMENSIONAL

### SITE: CATEGORY I

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Profile Projector Individual axis	Up to 140 mm 140 mm to 300 mm	1.6 $\mu$ m 3.1 $\mu$ m	Calibrated by using glass scale with reference to JIS B 7184:1995
Surface Plate	300 mm X 300 mm 600 mm X 600 mm 1000 mm X 1000 mm 1600 mm X 2500 mm	1.4 $\mu$ m 2.0 $\mu$ m 2.6 $\mu$ m 3.8 $\mu$ m	Calibrated by using precision inclinometer, micro indicator and variation gauge with reference to BS 817:2008

### Signatories:

1. **Senthil Kumar Balaraman**
2. **\*\*Hasnas Hussain**

\*\* Non-resident signatory

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**SCOPE OF CALIBRATION: TIME AND FREQUENCY**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Tachometer - Non Contact	60 rpm to 40000 rpm	1 rpm	Calibrated by using frequency calibrator
- Contact	60 rpm to 1000 rpm 1000 rpm to 1500 rpm 1500 rpm to 6000 rpm	1.5 rpm 2 rpm 3.2 rpm	Calibrated by using tachometer calibrator

**Signatories:**

1. Teo Hun Wei
2. Kwan Yee Hong
3. \*\*Azlan Othman

\*\* Non-resident signatory

**SCOPE OF CALIBRATION: TIME AND FREQUENCY**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
RPM Measuring Instruments - Non Contact	60 rpm to 40000 rpm	1 rpm	Calibrated by using tachometer

**Signatories:**

1. Teo Hun Wei
2. Senthil Kumar Balaraman
3. Kwan Yee Hong

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**SCOPE OF CALIBRATION: TIME AND FREQUENCY**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Stopwatch and Timer	0 s to 30 s	0.012 s	Direct comparison method
	30 s to 60 s	0.012 s	
	60 s to 300 s	0.012 s	
	300 s to 600 s	0.012 s	
	600 s to 900 s	0.012 s	
	900 s to 1800 s	0.012 s	
	1800 s to 3600 s	0.012 s	
	3600 s to 7200 s 7200 s to 10800 s	0.012 s 0.012 s	

**Signatories:**

1. Azhari Alwi
2. Tang Wen Lih

**SCOPE OF CALIBRATION: TIME AND FREQUENCY**

**SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Stopwatch and Timer	0 s to 30 s	0.08 s	Direct comparison method
	30 s to 60 s	0.08 s	
	60 s to 300 s	0.08 s	
	300 s to 600 s	0.08 s	
	600 s to 900 s	0.08 s	
	900 s to 1800 s	0.08 s	
	1800 s to 3600 s	0.08 s	
	3600 s to 7200 s	0.08 s	
	7200 s to 10800 s	0.08 s	

**Signatories:**

1. Azhari Alwi
2. Tang Wen Lih

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# Schedule

Issue date: 29 January 2018  
Valid until: 16 July 2020



**NO: SAMM 011**

(Issue 2, 29 January 2018 replacement of SAMM 011 dated 3 July 2017)

**SCOPE OF CALIBRATION: ELECTRICAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Measuring Instrument DC Voltage	0 mV to 200 mV 200 mV to 2.2 V 2.2 V to 11 V 11 V to 22 V 22 V to 220 V 220 V to 1100 V	0.00038 mV 0.0037 mV 0.037 mV 0.12 mV 0.00077 V 0.0077 V	Generation using calibrator model Fluke 5700A
DC Current	0 mV to 220 $\mu$ A 220 $\mu$ A to 2.2 mA 2.2 mA to 22 mA 22 mA to 220 mA 220 mA to 2.2 A	0.0069 $\mu$ A 0.019 $\mu$ A 0.00022 mA 0.0046 mA 0.057 mA	Generation using calibrator model Fluke 5700A
	329 mA to 11 A	1.5 mA	Generation using calibrator model Fluke 5500A
AC Voltage	<b>0 mV to 2.2 mV</b> 10 Hz to 1 MHz	0.0017 mV	Generation using calibrator model Fluke 5700A
	<b>2.2 mV to 22 mV</b> 500 kHz to 1 MHz	0.053 mV	
	<b>22 mV to 220 mV</b> 500 kHz to 1 MHz	0.088 mV	
	<b>220 mV to 2.2 V</b> 500 kHz to 1 MHz	0.72 mV	
	<b>2.2 V to 22 V</b> 500 kHz to 1 MHz	0.018 V	
	<b>22 V to 220 V</b> 10 Hz to 50 kHz 50 kHz to 100 kHz	0.0079 V 0.026 V	
	<b>220 V to 1100 V</b> 1 Hz to 1 kHz	0.033 V	

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### SCOPE OF CALIBRATION: ELECTRICAL

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
AC Current	0 $\mu$ A to 220 $\mu$ A 10 Hz to 5 kHz 5 kHz to 10 kHz	0.016 $\mu$ A 0.026 $\mu$ A	Generation using calibrator model Fluke 5700A
	220 $\mu$ A to 2.2 mA 10 Hz to 5 kHz 5 kHz to 10 kHz	0.68 $\mu$ A 0.0012 mA	
	2.2 mA to 22 mA 10 Hz to 5 kHz 5 kHz to 10 kHz	0.0012 mA 0.0012 mA	
	22 mA to 220 mA 10 Hz to 5 kHz 5 kHz to 10 kHz	0.011 mA 0.011 mA	
	220 mA to 2.2 A 10 Hz to 5 kHz 5 kHz to 10 kHz	0.24 mA 0.00061 A	
	0.33 A to 11 A 45 Hz to 1 kHz	5.1 mA	Generation using calibrator model Fluke 5500A
Resistance	0 $\Omega$ to 1.9 $\Omega$	0.13 m $\Omega$	Generation using calibrator model Fluke 5700A
	1.9 $\Omega$ to 19 $\Omega$	0.00023 $\Omega$	
	19 $\Omega$ to 190 $\Omega$	0.0017 $\Omega$	
	190 $\Omega$ to 1.9 k $\Omega$	0.12 $\Omega$	
	1.9 k $\Omega$ to 19 k $\Omega$	0.17 $\Omega$	
	19 k $\Omega$ to 190 k $\Omega$	0.0017 k $\Omega$	
	190 k $\Omega$ to 1.9 M $\Omega$	0.021 k $\Omega$	
	1.9 M $\Omega$ to 19 M $\Omega$	0.00051 M $\Omega$	
19 M $\Omega$ to 100 M $\Omega$	0.013 M $\Omega$		
	119 M $\Omega$ to 290 M $\Omega$	1.1 M $\Omega$	Generation using calibrator model Fluke 5500A

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### SCOPE OF CALIBRATION: ELECTRICAL

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Measuring Instrument (continued) Capacitance	50 Hz to 1000 Hz 0.33 nF to 1.0999 nF	0.0014 nF	Generation using calibrator model Fluke 5500A
	50 Hz to 1000 Hz 1.1 nF to 3.2999 nF	0.0025 nF	
	50 Hz to 1000 Hz 3.3 nF to 10.999 nF	0.0062 nF	
	50 Hz to 1000 Hz 11 nF to 109.999 nF	0.062 nF	
	50 Hz to 1000 Hz 110 nF to 300 nF	0.16 nF	
	50 Hz to 400 Hz 0.33 $\mu$ F to 10.999 $\mu$ F	0.0062 $\mu$ F	
	50 Hz to 400 Hz 11 $\mu$ F to 32.999 $\mu$ F	0.025 $\mu$ F	
	50 Hz to 100 Hz 33 $\mu$ F to 300 $\mu$ F	0.17 $\mu$ F	
	50 Hz to 100 Hz 300 $\mu$ F to 329.99 $\mu$ F	0.25 $\mu$ F	
50 Hz to 100 Hz 330 $\mu$ F to 1100 $\mu$ F	0.62 $\mu$ F		
Frequency	0.1 Hz to 110 Hz 110 Hz to 1100 Hz 1.1 kHz to 11 kHz 11 kHz to 100 kHz 100 kHz to 500 kHz 500 kHz to 1 MHz	0.00017 Hz 0.017 Hz 0.00017 kHz 0.0017 kHz 0.0017 kHz 17 Hz	Calibrated by using Fluke 5700A

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**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
of SAMM 011 dated 3 July 2017)**SCOPE OF CALIBRATION: ELECTRICAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
<b>Oscilloscope:</b> Vertical Deflection DC V @ 50 Ohm Load	0 mVp-p to 5mVp-p 5 mVp-p to 10 mVp-p 10 mVp-p to 22 mVp-p 22 mVp-p to 25 mVp-p 25 mVp-p to 55 mVp-p 55 mVp-p to 100 mVp-p 100 mVp-p to 220 mVp-p 220 mVp-p to 250 mVp-p 250 mVp-p to 550 mVp-p 550 mVp-p to 700 mVp-p 700 mVp-p to 2.2 Vp-p	0.011 mVp-p 0.011 mVp-p 0.011 mVp-p 0.011 mVp-p 0.064 mVp-p 0.075 mVp-p 0.23 mVp-p 0.32 mVp-p 0.14 mVp-p 0.36 mVp-p 0.06 Vp-p	Generation using calibrator model Fluke 5500A (SC 300)
Vertical Deflection AC V Square Wave Signal @ 50 Ohm Load	5 mVp-p to 10 mVp-p 10 mVp-p to 20 mVp-p 20 mVp-p to 50 mVp-p 50 mVp-p to 100 mVp-p 100 mVp-p to 200 mVp-p 200 mVp-p to 0.5 Vp-p 0.5 Vp-p to 1 Vp-p 1 Vp-p to 2 Vp-p	0.038 mVp-p 0.06 mVp-p 0.045 mVp-p 0.14 mVp-p 0.24 mVp-p 0.0011 mVp-p 0.0011 Vp-p 0.0019 Vp-p	
Horizontal Deflection Timer marker	2 ns 5 ns 10 ns 20 ns 50 ns 1 $\mu$ s 10 $\mu$ s 20 $\mu$ s 50 $\mu$ s 10 ms 20 ms 50 ms 2 s 5 s	0.011 ns 0.011 ns 0.0059 ns 0.0059 ns 0.0059 ns 0.0011 $\mu$ s 0.0059 $\mu$ s 0.0059 $\mu$ s 0.0059 $\mu$ s 0.0059 ms 0.010 ms 0.0059 ms 0.0011 s 0.0011 s	
Bandwidth Frequency @ 3 Vp-p	50 kHz 500 kHz 5 MHz 50 MHz 300 MHz	0.0011 kHz 0.0011 kHz 0.0011 MHz 0.0011 MHz 0.0011 MHz	

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Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Generating / Sourcing Instrument DC Voltage	0 mV to 100 mV	0.0019 mV	Calibrated by using Agilent 34401A multimeter
	100 mV to 1 V	0.0048 mV	
DC Current	1 V to 10 V	0.047 mV	
	10 V to 100 V	0.81 mV	
	100 V to 1000 V	6.9 mV	
	0 to 10 mA	0.37 $\mu$ A	
	10 mA to 100 mA	4.8 $\mu$ A	
AC Voltage	100 mA to 1 A	0.094 mA	
	1 A to 3 A	0.18 mA	
	<b>0 mV to 100 mV</b>		
	3 Hz to 1 kHz	0.015 mV	
	1 kHz to 50 kHz	0.027 mV	
	50 kHz to 1 MHz	0.48 mV	
	<b>100 mV to 1 V</b>		
	3 Hz to 1 kHz	0.14 mV	
	1 kHz to 50 kHz	0.20 mV	
	50 kHz to 1 MHz	0.48 mV	
AC Current	<b>1 V to 750 V</b>		
	3 Hz to 1 kHz	0.054 V	
	1 kHz to 50 kHz	0.38 V	
	50 kHz to 1 MHz	0.38 V	
	<b>0 to 1 A</b>		
	3 Hz to 1 kHz	0.31 mA	
Resistance	1 kHz to 5 kHz	0.31 mA	
	<b>1 A to 3 A</b>		
	3 Hz to 1 kHz	0.56 mA	
	1 kHz to 5 kHz	0.56 mA	
	0 to 100 $\Omega$	4.1 m $\Omega$	
	100 $\Omega$ to 1 k $\Omega$	0.019 $\Omega$	
1 k $\Omega$ to 10 k $\Omega$	0.22 $\Omega$		
10 k $\Omega$ to 100 k $\Omega$	2.5 $\Omega$		
100 k $\Omega$ to 1 M $\Omega$	0.029 k $\Omega$		
1 M $\Omega$ to 10 M $\Omega$	0.80 k $\Omega$		
10 M $\Omega$ to 100 M $\Omega$	0.44 M $\Omega$		



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**NO: SAMM 011**

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**SCOPE OF CALIBRATION: ELECTRICAL**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
<b>Generating / Sourcing Instrument</b> (continued) Frequency	3 Hz to 40 Hz 40 Hz to 1 kHz	0.0032 Hz 0.53 Hz	Calibrated by using Agilent 34401A multimeter
<b>Clamp Meter</b> DC Current 50 turn – coil	0 A to 10 A 10 A to 16.5 A 16.5 A to 150 A 150 A to 550 A	0.04 A 0.08 A 0.55 A 1.7 A	Generation using calibrator model Fluke 5500A
AC Current 50 turn – coil	<b>0 to 10 A</b> 45 Hz to 65 Hz	0.10 A	
	<b>10 A to 16.5 A</b> 45 Hz to 65 Hz	0.11 A	
	<b>16.5 A to 150 A</b> 45 Hz to 65 Hz	0.65 A	
	<b>150 A to 550 A</b> 45 Hz to 65 Hz	2.1 A	
	<b>0 to 10 A</b> 65 Hz to 440 Hz	0.15 A	
	<b>10 A to 16.5 A</b> 65 Hz to 440 Hz	0.20 A	
	<b>16.5 A to 150 A</b> 65 Hz to 440 Hz	1.6 A	
	<b>150 to 550 A</b> 65 Hz to 440 Hz	5.3 A	

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**Signatories:**

1. **Azhari Alwi**
2. **Tang Wen Lih**

**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
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Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Measuring Instrument DC Voltage	0 to 300 mV	0.0017 mV	Generation using calibrator model Fluke 5500A
	300 mV to 50 V	0.25 mV	
	50 V to 900 V	0.011 V	
DC Current	0 to 3.29 mA	0.075 $\mu$ A	
	3.29 mA to 32.9 mA	1.1 $\mu$ A	
	32.9 mA to 329 mA	0.03 mA	
	329 mA to 11 A	1.5 mA	
AC Voltage	<b>0 to 30 mV</b> 45 Hz to 450 kHz	0.023 mV	
	<b>30 mV to 300 mV</b> 45 Hz to 500 kHz	0.079 mV	
	<b>300 mV to 3 V</b> 45 Hz to 500 kHz	0.0013 V	
	<b>3 V to 30 V</b> 45 Hz to 90 kHz	0.0026 V	
	<b>30 V to 300 V</b> 45 Hz to 18 kHz	0.0082 V	
	<b>300 V to 1000 V</b> 45 Hz to 18 kHz	0.049 V	
AC Current	<b>33 <math>\mu</math>A to 190 <math>\mu</math>A</b> 1 kHz to 10 kHz	0.077 $\mu$ A	
	<b>190 <math>\mu</math>A to 329 <math>\mu</math>A</b> 45 Hz to 1 kHz 1 kHz to 10 kHz	0.079 $\mu$ A 0.12 $\mu$ A	
	<b>329 <math>\mu</math>A to 0.3 mA</b> 45 Hz to 1 kHz 1 kHz to 5 kHz 5 kHz to 10 kHz	0.099 $\mu$ A 0.13 $\mu$ A 0.48 $\mu$ A	

**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
of SAMM 011 dated 3 July 2017)**SCOPE OF CALIBRATION: ELECTRICAL****SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Measuring Instrument (continued) AC Current (continued)	<b>0.3 mA to 1.9 mA</b> 1 kHz to 10 kHz	0.47 $\mu$ A	Generation using calibrator model Fluke 5500A
	<b>1.9 mA to 3.3 mA</b> 1 kHz to 10 kHz	0.87 $\mu$ A	
	<b>3.3 mA to 19 mA</b> 1 kHz to 10 kHz	4.4 $\mu$ A	
	<b>33 mA to 190 mA</b> 1 kHz to 5 kHz	0.044 mA	
	<b>190 mA to 329 mA</b> 1 kHz to 10 kHz	0.074 mA	
	<b>329 mA to 0.33 A</b> 10 Hz to 10 kHz	0.15 mA	
	<b>0.33 A to 11 A</b> 45 Hz to 1 kHz	0.0051 A	
Resistance	0 to 300 $\Omega$	2.5 m $\Omega$	
	300 $\Omega$ to 3 k $\Omega$	34 m $\Omega$	
	3 k $\Omega$ to 30 k $\Omega$	0.25 $\Omega$	
	30 k $\Omega$ to 330 k $\Omega$	18 $\Omega$	
	330 k $\Omega$ to 10.9 M $\Omega$	0.81 k $\Omega$	
	10.9 M $\Omega$ to 30 M $\Omega$	13 k $\Omega$	
	30 M $\Omega$ to 119 M $\Omega$	0.086 M $\Omega$	
	119 M $\Omega$ to 290 M $\Omega$	1.1 M $\Omega$	
Capacitance	<b>50 Hz to 1000 Hz</b> 0.33 nF to 1.0999 nF	0.0014 nF	
	<b>50 Hz to 1000 Hz</b> 1.1 nF to 3.2999 nF	0.0025 nF	
	<b>50 Hz to 1000 Hz</b> 3.3 nF to 10.999 nF	0.0062 nF	

**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
of SAMM 011 dated 3 July 2017)**SCOPE OF CALIBRATION: ELECTRICAL****SITE: CATEGORY I**

Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks	
Measuring Instrument (continued) Capacitance (continued)	<b>50 Hz to 1000 Hz</b> 11 nF to 109.999 nF	0.062 nF	Generation using calibrator model Fluke 5500A	
	<b>50 Hz to 1000 Hz</b> 110 nF to 300 nF	0.16 $\mu$ F		
	<b>50 Hz to 400 Hz</b> 0.33 $\mu$ F to 10.999 $\mu$ F	0.0062 $\mu$ F		
	<b>50 Hz to 400 Hz</b> 11 $\mu$ F to 32.999 $\mu$ F	0.025 $\mu$ F		
	<b>50 Hz to 100 Hz</b> 33 $\mu$ F to 300 $\mu$ F	0.17 $\mu$ F		
	<b>50 Hz to 100 Hz</b> 300 $\mu$ F to 329.99 $\mu$ F	0.25 $\mu$ F		
	<b>50 Hz to 100 Hz</b> 330 $\mu$ F to 110 $\mu$ F	0.62 $\mu$ F		
Generating / Sourcing Instrument DC Voltage	0 mV to 100 mV	0.0019 mV	Measuring using Agilent 34401A multimeter	
	100 mV to 1 V	0.0048 mV		
	1 V to 10 V	0.047 mV		
	10 V to 100 V	0.81 mV		
	100 V to 1000 V	6.9 mV		
	DC Current	0 to 10 mA		0.37 $\mu$ A
		10 mA to 100 mA		4.8 $\mu$ A
		100 mA to 1 A		0.094 mA
		1 A to 3 A		0.18 mA
	AC Voltage	<b>0 mV to 100 mV</b> 3 Hz to 1 kHz		0.015 mV
1 kHz to 50 kHz		0.027 mV		
50 kHz to 1 MHz		0.48 mV		

**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
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Instrument Calibrated/ Measurement Parameter	Range	Calibration and Measurement Capability Expressed as an Uncertainty( $\pm$ )*	Remarks
Generating / Sourcing Instrument (continued) AC Voltage (continued)	<b>100 mV to 1 V</b> 3 Hz to 1 kHz	0.14 mV	Measuring using Agilent 34401A multimeter
	1 kHz to 50 kHz	0.20 mV	
50 kHz to 1 MHz	0.45 mV		
AC Current	<b>1 V to 750 V</b> 3 Hz to 1 kHz	0.054 V	
	1 kHz to 50 kHz	0.38 V	
	50 kHz to 1 MHz	0.38 V	
	<b>0 to 1 A</b> 3 Hz to 5 kHz	0.31 mA	
Resistance	<b>1 A to 3 A</b> 3 Hz to 5 kHz	0.56 mA	
	0 to 100 $\Omega$	4.1 m $\Omega$	
	100 $\Omega$ to 1 k $\Omega$	0.019 $\Omega$	
	1k $\Omega$ to 10 k $\Omega$	0.22 $\Omega$	
	10 k $\Omega$ to 100 k $\Omega$	2.5 $\Omega$	
	100 k $\Omega$ to 1 M $\Omega$	0.029 k $\Omega$	
	1 M $\Omega$ to 10 M $\Omega$	0.8 k $\Omega$	
10 M $\Omega$ to 100 M $\Omega$	0.44 M $\Omega$		

**Signatories:**

1. **Azhari Alwi**
2. **Tang Wen Lih**

**NO: SAMM 011**(Issue 2, 29 January 2018 replacement  
of SAMM 011 dated 3 July 2017)**SCOPE OF TESTING: MECHANICAL**

Materials/ Products Tested	Type of Test/ Properties Measured/ Range of Measurement	Standard Test Methods/ Equipment/Techniques
Geometric Measurement	Length measurement (Only for single directional measurement. Excluding dimension with relative datum and combined multi axis jig fixture.)  <u>Contact</u> Up to 1000 mm  <u>Non-contact</u> Up to 100 mm	Calibrate by using:  Digimatic Micrometer, Linear Height, Bench Comparator, Height Gauge & Caliper  Profile Projector
	Diameter measurement (Excluding dimension with relative datum and combined multi axis jig fixture.)  <u>Contact</u> Up to 300 mm  <u>Non-contact</u> Up to 100 mm	Laser Scan Micrometer, Linear Height, Micrometer & Bench Comparator  Profile Projector
	Angle Measurement Up to 360 °	Protractor, Angle Block, Dial Test Indicator
	Straightness & Parallelism Measurement	Dial Test Indicator & Surface Plate

**Signatories:**

1. Nik Suriyati Nik Ismail
2. Teo Hun Wei
3. Lim Mei Fun